

FILM LAMINATING



Laminator

SPECIFICATIONS:

Gripper: 1"

Tail and Side Margin: 1/2"

Minimum Sheet Size: 10 x 17

Maximum Sheet Size: 36 x 40

Maximum Image Area: 35 x 39

Paper Weight: 100# text weight to
24 pt. Caliper Board

Contact your customer service representative with specific job requirements.

FILM LAMINATING . . .

...adds a high-luster gloss with maximum durability. A laminated product communicates quality and significantly adds to a product's real and perceived value. A wide variety of finishes are available based on product use. Polypropylene films are the most economical, but are not as abrasion-resistant as polyester films. Lay-flat films were designed specifically to negate the effect of curl caused by moisture absorbed by paper. Gluable and stampable polyester films enable surfaces to accept foil stamping and promote gluing operations. All of these films are available in gloss and delustered (matte) finish. Most of the cost in film lamination is the film itself, therefore it is important to designate the exact coverage area required.

KEYS TO SUCCESS . . .

Film Types: Polyester, Lay-Flat, (Gloss or Delustered Finishes), Polypropylene

Film Gauge: 1.2 - 1.5 mil

KEYLINES prepared by our pre-production department will help you design and position packaging products with appropriate bleeds, tab positions and knock-outs.

WORK and **TURN** printing should be avoided to eliminate 2-sided coating.

SPECIFY type of film lamination material desired.

INKS low in wax or silicone should be used.

OFFSET SPRAY POWDERS should be used sparingly.

GRIPPER and **SIDE GUIDES** should be marked clearly on stack.

MARKED PRESS SHEETS, CONSTRUCTED BLUELINES, or **PREVIOUS SAMPLES** showing desired construction should accompany order.